

HICO 3 PHASE INDUCTION MOTOR	PERFORMANCE DATASHEET	ISSUED	01/15/2026
		MODEL	20HP 4P

NAMEPLATE INFORMATION										
OUTPUT		RPM	VOLTS	Hz	FRAME SIZE	ENCLOSURE TYPE	S.F.	INS. CALSS	RATING	AMB. TEMP.
HP	kW									
20	15	1770	230/460	60	256TC	TEFC	1.25	F	CONT.	40°C
TEMP. RISE	NEMA DESIGN	kVA CODE	Class/Division Hazardous Location							
B	B	G	Class I, Division 2, Group B, C & D							

TYPICAL PERFORMANCE DATA						
EFFICIENCY (%)				POWER FACTOR (%)		
FULL LOAD		3/4 LOAD	1/2 LOAD	FULL LOAD	3/4 LOAD	1/2 LOAD
MIN.	NOM.					
91.7	93	93.4	93	80.2	76.1	66.5

CURRENT					
FULL LOAD AMPS	3/4 LOAD AMPS	1/2 LOAD AMPS	NO LOAD AMPS	STARTING CURRENT AMPS	STARTING CURRENT % FLC
50.2/25.1	39.5/19.8	30.3/15.1	20.6/10.3	311.2/155.6	620

* Usable at 208V: 54.5 AMPS (FULL LOAD)

* Usable at 20HP 50Hz 380V 30.2A 1460R.P.M. S.F. 1.0 EFF. 91.1% (IE2)

TORQUE				ALLOWABLE STARTS PER HOUR	
FULL LOAD (lb-ft)	LOCKED ROTOR % FLT	BREAK DOWN % FLT	PULL UP % FLT	COLD	HOT
59.4	200	237	167	2	1

MECHANICAL DATA					
INERTIA			SOUND PRESSURE LEVEL @ 3 ft (dB(A))	PROTECTION GRADE	WEIGHT (Lbs)
ROTOR WR ² (lb-ft ²)	NEMA LOAD WK ² (lb-ft ²)	MAX ALLOWABLE WK ² (lb-ft ²)			
3.204	99	235	69	55	344

BEARING		GREASE	MOUNTING	
DE	ODE		TYPE OF CONSTRUCTION	TERMINAL BOX DESIGN
6309ZZ	6309ZZ	N/A	RIGID MOUNTING	NEMA

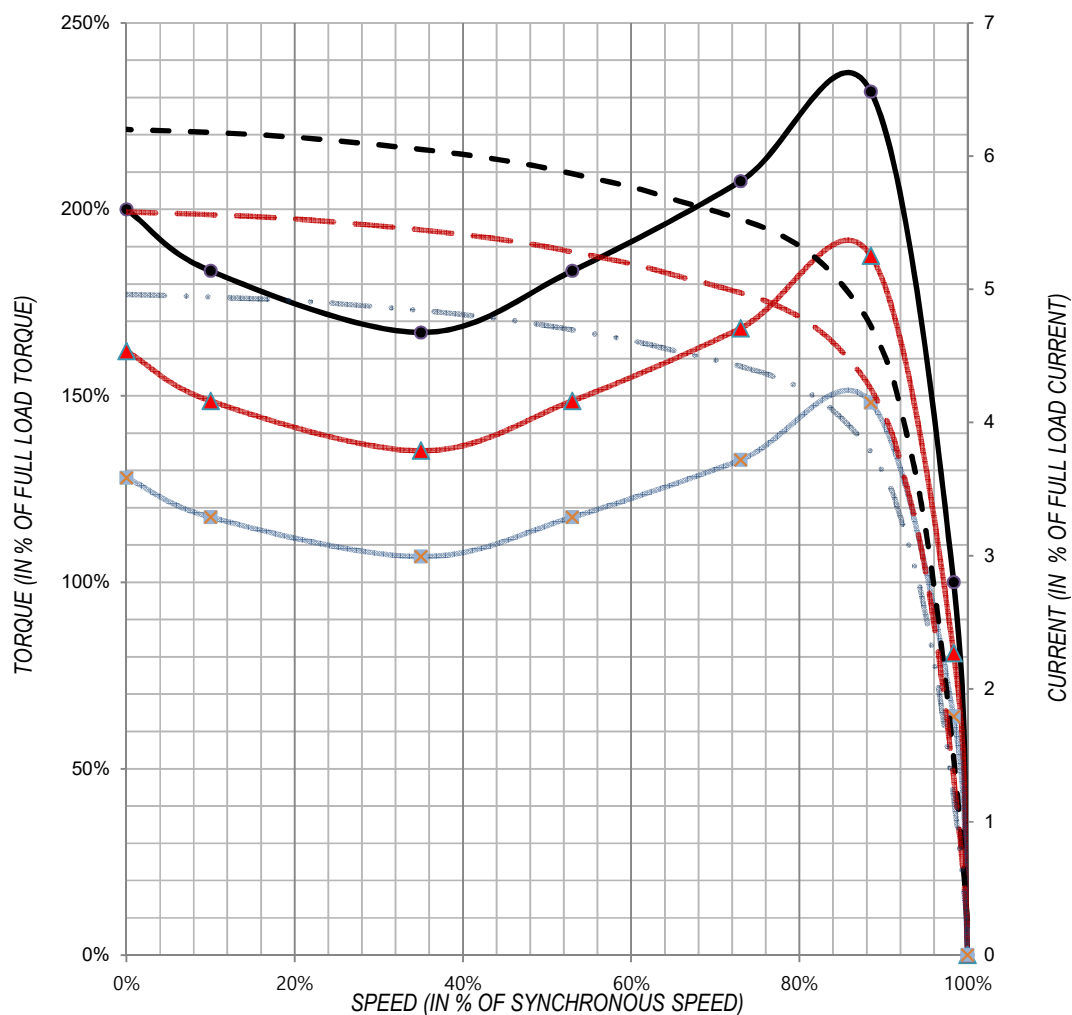
INVERTER DUTY DATA					
TYPE	HZ	HP	RPM	TORQUE(LB-FT)	NOTE
VARIABLE TORQUE	3~60	0.0025~20	90~1800	0.149~59.4	WITH TEMP. RISE CLASS F & S.F. 1.0
CONSTANT TORQUE	6~60	2~20	180~1800	59.4	
CONSTANT HP	60~90	20	1800~2700	59.4~39.6	

DRAWING NO.	ES1AS180508	REVISION	2.1
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ALL DATA ABOVE ARE SUBJECTED TO CHANGE WITHOUT NOTICE.

HICO 3 PHASE INDUCTION MOTOR	SPEED - TORQUE & CURRENT CURVE				Curve No.
					1ST

OUTPUT	20	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	59.4	lb-ft	FULL LOAD CURRENT	50.2/25.1	A
LOCKED ROTOR TORQUE	200	%	LOCKED-ROTOR CURRENT	620	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1770	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	3.204	lb-ft ²

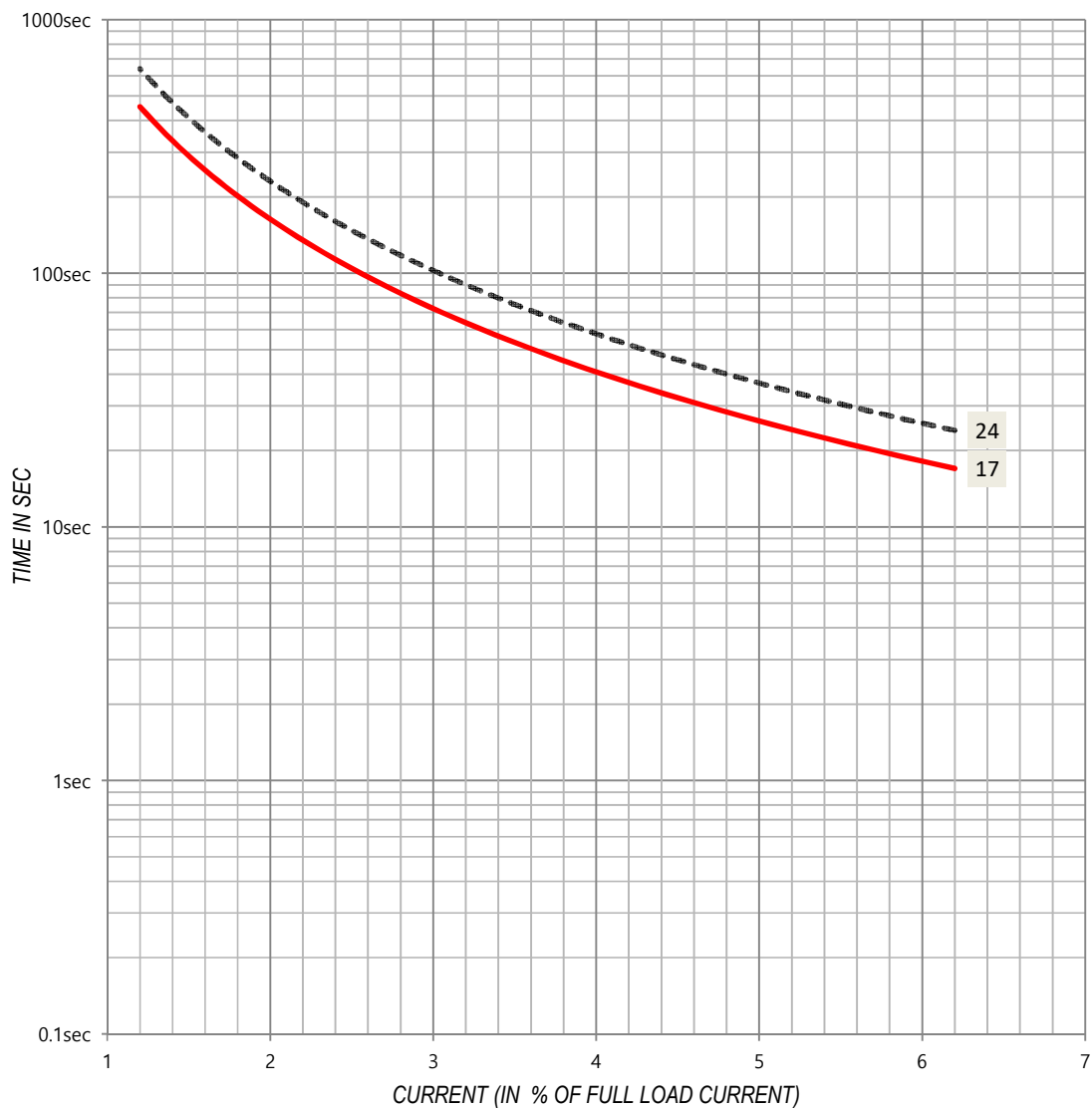


NOTE

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|--|----------------------------|--------------------|
| | A : SPEED-TORQUE CURVE AT | 100% RATED VOLTAGE |
| | B : SPEED-TORQUE CURVE AT | 90% RATED VOLTAGE |
| | C : SPEED-TORQUE CURVE AT | 80% RATED VOLTAGE |
| | D : SPEED-CURRENT CURVE AT | 100% RATED VOLTAGE |
| | E : SPEED-CURRENT CURVE AT | 90% RATED VOLTAGE |
| | F : SPEED-CURRENT CURVE AT | 80% RATED VOLTAGE |

HICO 3 PHASE INDUCTION MOTOR	THERMAL LIMIT & TIME - CURRENT CURVE				Curve No.
					1TL

OUTPUT	20	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	59.4	lb-ft	FULL LOAD CURRENT	50.2/25.1	A
LOCKED ROTOR TORQUE	200	%	LOCKED-ROTOR CURRENT	620	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1770	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	3.204	lb-ft ²

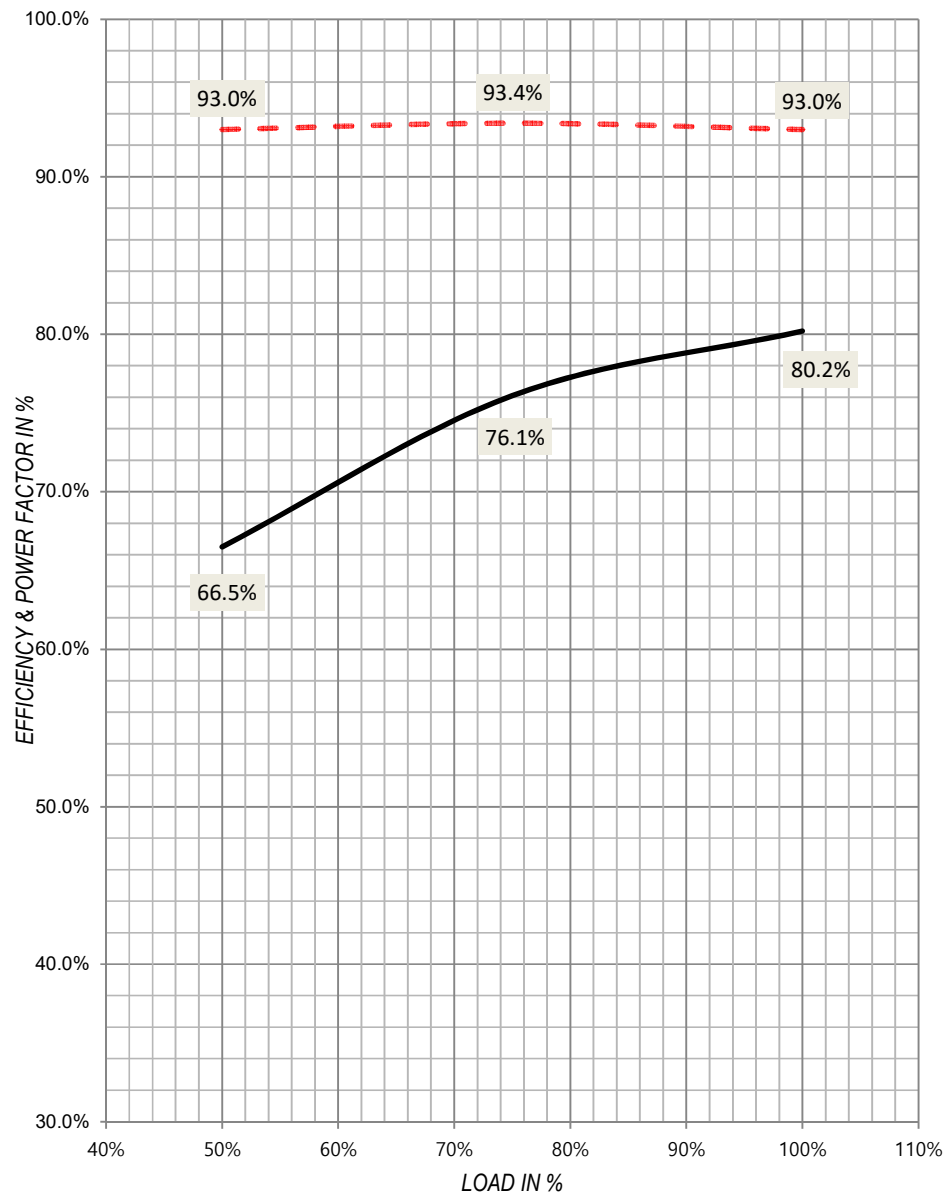


NOTE

- A : THERMAL LIMIT CURVE AT HOT CONDITION
- B : THERMAL LIMIT CURVE AT COLD CONDITION
- - - C : ※TIME-CURRENT CURVES(C,D,E) NEED BELOW DATA TO BE DRAWN
- ~~~~~ D : * LOAD GD2 AT MOTOR SHAFT
- ~~~~~ E : * SPEED-TORQUE CURVE OF LOAD

HICO 3 PHASE INDUCTION MOTOR	LOAD - POWER FACTOR & EFFICIENCY CURVE				Curve No.
					1PE

OUTPUT	20	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	59.4	lb-ft	FULL LOAD CURRENT	50.2/25.1	A
LOCKED ROTOR TORQUE	200	%	LOCKED-ROTOR CURRENT	620	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1770	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	3.204	lb-ft ²



NOTE

- A : LOAD - POWER FACTOR CURVE
- - - B : LOAD - EFFICIENCY CURVE

HICO

3 PHASE INDUCTION MOTOR

CONNECTION DIAGRAM

ISSUED

12/01/2024

DOUBLE VOLTAGE DELTA CONNECTION		DOUBLE VOLTAGE STAR CONNECTION		SINGLE VOLTAGE STAR-DELTA CONNECTION		DOUBLE VOTAGE - STAR-DELTA CONNECTION			
LOW VOLTAGE	HIGH VOLTAGE	LOW VOLTAGE	HIGH VOLTAGE	STAR CONNECTION	DELTA CONNECTION	LOW VOLTAGE		HIGH VOLTAGE	
						STAR CONN.	DELTA CONN.	STAR CONN.	DELTA CONN.
DIRECT-ON-LINE STARTING		DIRECT-ON-LINE STARTING		WYE-DELTA STARTING		WYE-DELTA STARTING			

SINGLE VOLTAGE PART- WINDING CONNECTION		DOUBLE VOLTAGE PART WINDING CONNECTION			DOUBLE VOTAGE - STAR-DELTA AND PART WINDING (ot LOW VOLTAGE) CONNECTION				
PART WINDING CONNECTION	RUN	LOW VOLTAGE		HIGH VOLTAGE	LOW VOLTAGE			HIGH VOLTAGE	
		STARTING	RUN		PART-WINDING STARTING	STAR-DELTA STARTING	RUN	STAR-DELTA STARTING	RUN
PART-WINDING STARTING		LOW VOLTAGE PART-WINDING STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING			LOW VOLTAGE PART-WINDING/STAR-DELTA STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING				

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